



# Cetol® Marine Gloss

Wood Treatment

Synthetic wood treatment with UV protection

## PRODUCT DESCRIPTION

Cetol® Marine Gloss with "Next Wave" UV-absorbing technology is a durable clear gloss protective wood finish, developed as a topcoat for Cetol® Marine, Cetol® Marine Light and Cetol® Marine Natural Teak. "Next Wave" technology is the next generation of Cetol® Marine from Sikkens with a unique UV-absorbing package, with its speciality resins and advanced UV absorbers that provide greater protection, durability and longevity. Cetol® Marine Gloss provides a high gloss, hard wearing, UV protection and an easy to clean finish. It can be used where a gloss appearance is preferred on top of Cetol® Marine, Cetol® Marine Light and Cetol® Marine Natural Teak. Do not use on decks.

## PRODUCT INFORMATION

Colour	IVA315-Gloss
Finish	Gloss
Specific Gravity	0.921
Volume Solids	48.4%
Typical Shelf Life	5 yrs
VOC (As Supplied)	490 g/ltr
Unit Size	1 US Quart

## DRYING/OVERCOATING INFORMATION

### Drying

73°F

Hard Dry [ISO]	24hrs
Touch Dry [ISO]	4hrs

### Overcoating Substrate Temperature

73°F

Overcoated By	Min	73°F	Max	Min	Max	Min	Max	Min	Max
Cetol®	24hrs		-						

## APPLICATION AND USE

**Preparation** Cetol® Marine Gloss is a gloss topcoat that can only be applied on top of a minimum of 2 coats of Cetol® Marine, Cetol® Marine Light or Cetol® Marine Natural Teak.

**Method** The wood moisture content should be below 18%. Apply liberally using a long-haired bristle brush, smoothly, in the direction of the grain. Keep a wet edge to prevent lap marks and thoroughly saturate end grains where possible. Apply 2-3 coats of Cetol® Marine Gloss. Always allow 24 hours drying time in between coats. Sanding between coats is not recommended as this will result in a reduction of dry film thickness. Recommended film thickness must be applied to ensure effective product performance. Apply all coats within 1-2 weeks.

Make regular inspections to all coated areas. Problem areas should be attended to immediately and maintenance coats should be routinely applied. If the coating is allowed to weather beyond the regular maintenance period of 1 year, returning this surface to excellent condition will be more difficult. Before application of a maintenance coat of Cetol® Marine Gloss, clean the surface with Interlux® All Purpose Boat Soap to remove any surface contaminants as per instructions on label. If blue fungi or mildew are present then they can be treated with Interlux Premium Teak Restorer with a nylon scuffing pad as per instructions on label. Rinse with fresh water and allow to dry. Sand lightly with 220-320 (grade) grit paper. After sanding, wipe with Interlux Special Thinner 216 and let to dry thoroughly prior to the application of the maintenance coat of Cetol® Marine Gloss.

Cetol® Gloss is not suitable for use on immersed areas.

### Hints

**Mixing** Stir thoroughly before use.

**Thinner** Do not thin.

**Cleaner** Special Thinner 216.

**Ventilation and Humidity Control** Ensure adequate ventilation during use.

**Airless Spray** Not recommended.

**Roller** Not recommended.

**Other** Before applying any Cetol® product, prepare a 2-3 coat test sample on your wood to confirm desired color results. To achieve optimal color results always use the same Cetol® product initially applied when overcoating or applying maintenance coats.

**Some Important Points**

If Cetol® Marine Gloss is spilled on gelcoat, remove immediately. Difficult stains may be removed from gelcoat with Interlux Fiberglass Solvent Wash 202. Do not allow excess Fiberglass Solvent Wash 202 to remain on gelcoat. For painted surfaces ONLY use Interlux Special Thinner 216. Do not allow excess Special Thinner 216 to remain on painted surfaces. Do not apply at temperatures within 3°C of dew point or in wet weather. Substrate temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Product temperature should be no less than 10°C/50°F and maximum 35°C/95°F. Avoid painting in direct sunlight.

**Compatibility/Substrates**

Suitable for use on all types of wood including oily timbers such as Teak.

**Number of Coats**

2-3 as per specification.

**Coverage**

(Theoretical) - 305.3 (ft<sup>2</sup>/Gal) - up to 400 ft<sup>2</sup>/gal (10 m<sup>2</sup>/lt) per coat. On new wood the coverage of the first coat will be lower as Cetol® Marine Gloss will penetrate the wood.  
(Practical) - Dependant upon the surface roughness and conditions of application.

**Recommended DFT**

0.6 mils dry to 20 microns dry.

**Recommended WFT**

1.2 mils wet to 40 microns wet.

**Application Methods**

Brush

**TRANSPORTATION, STORAGE AND SAFETY INFORMATION**

**Storage**

**GENERAL INFORMATION:**

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Cetol® to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

**TRANSPORTATION:**

Cetol® should be kept in securely closed containers during transport and storage.

**Safety**

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Remainders of Cetol® cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

**IMPORTANT NOTES**

*The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*



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